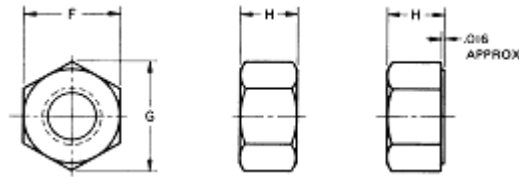


Finished Hex Nuts



Nominal Size	F		G		H	
	Width Across Flats		Width Across Corners		Thickness	
	Max.	Min.	Max.	Min.	Max.	Min.
1/4	.438	.428	.505	.488	.220	.212
5/16	.500	.489	.577	.557	.272	.258
3/8	.563	.551	.650	.628	.337	.320
7/16	.688	.675	.794	.768	.385	.365
1/2	.750	.736	.866	.840	.448	.427
9/16	.875	.861	1.010	.982	.496	.473
5/8	.938	.922	1.083	1.051	.559	.535
3/4	1.125	1.088	1.299	1.255	.665	.617
7/8	1.312	1.269	1.516	1.447	.776	.724
1	1.500	1.450	1.722	1.653	.887	.831
1 1/8	1.688	1.631	1.949	1.859	.999	.939
1 1/4	1.875	1.812	2.165	2.066	1.094	1.030
1 3/8	2.062	1.994	2.352	2.273	1.206	1.138
1 1/2	2.250	2.175	2.598	2.480	1.317	1.245
1 5/8	2.43	2.35	2.805	2.679	1.416	1.364
1 3/4	2.625	2.538	3.031	2.893	1.540	1.460
1 7/8	2.813	2.722	3.247	3.103	1.651	1.567
2	3.000	2.900	3.464	3.306	1.763	1.675
2 1/4	3.375	3.263	3.897	3.719	1.986	1.890
2 1/2	3.750	3.625	4.330	4.133	2.209	2.105
2 3/4	4.125	3.988	4.763	4.546	2.431	2.319
3	4.500	4.350	5.196	4.959	2.654	2.534

Specification Requirements:

- Dimensions: ASME B18.2.2
Sizes over 1-1/2: See dimensions above and FIM limits to the ASME B18.2.2 heavy hex nut standard.
- Material & Mechanical Properties: SAE J995
- Thread requirements: ANSI B1.1 UNC & UNF Class 2B
- Product Marking: Manufacturer ID and grade marked per SAE J995.